



EnViramid® N1300THL BK256

Ravago Manufacturing Americas - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Nylon 66, Impact Modified, Heat Stabilized, Lubricated, Black

General

Material Status	• Commercial: Active
Availability	• North America
Additive	• Heat Stabilizer • Impact Modifier • Lubricant
Recycled Content	• Yes
Features	• Heat Stabilized • Impact Modified • Lubricated
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012
Appearance	• Black

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm ³	ISO 1183
Molding Shrinkage - Flow (0.125 in)	1.5 to 1.9	%	ISO 294-4
Water Absorption (24 hr, 73°F)	1.2	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	8990	psi	ISO 527-2
Tensile Strain (Break)	30	%	ISO 527-2
Flexural Modulus	360000	psi	ISO 178
Flexural Stress	11500	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	7.1	ft·lb/in ²	ISO 179
Notched Izod Impact Strength	4.8	ft·lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	142	°F	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.